

20 04752



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-141
Job Sheet 167079



Part No: D4635-141

Job Qty: 1 ea

Part Name: Fwd Ceiling Replacement Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start up container	17/12/15 19h
100	HandThermo	1 pcs		11/9/17	0.00	1.65	HandFihish4	17/12/15 19h
110	Small Fab	1 pcs		11/10/17	0.00	1.47	Small Fab	17/12/15 19h
120	QC	1 pcs		11/10/17	0.00	0.00	QC5	17-12-20
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3	D. M. L. 17-12-20
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	DEC 20 2017

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4635-141 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: 138615 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II. (see note 8) Batch # 138649 Expiry Date 18/01/2018 3- Apply labels as per Dwg. and seal with 3M 3950 edge sealer (see note 9) Batch: 135435

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-1 <u>B164292</u>	1	1	0	0
	D4669-1 <u>F145272</u>	2	27	0	0
	D4695-041 <u>SO21333</u>	1	0	0	0
	D4732-29 <u>5009000</u>	1	5	0	0
	D4732-33 <u>5009002</u>	1	4	0	0
	D4732-5 <u>5008986</u>	1	5	0	0
	D4732-9 <u>5008488</u>	1	3	0	0
	D5022-1 <u>B126184</u>	1	4	0	0
55570	MPNY-750S-9-0 <u>EM130923-1</u>	7	570	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Approved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	AGAINST DEPARTMENT/PROCESS QTY Effective : _____			MRB (QSI042) Approval																												
		Disposition			Completed By																												
		(Large empty box for Disposition details)			Lead hand / Supervisor Approval Verification																												
					QC / QA Coordinator Approval																												
		FAULT CATEGORY																															
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Mfg Date: 12/15/17
Job No: 167079

PART NO: D4635-141
Revision:
Operation: Start up Operation
Change No:

S022752
Fwd Ceiling Replacement Panel Assembly, LH

Past Expiry Date ☐
 Misidentified ☐
 Manufacturing Process ☐
 Past Due ☐
 OTHER : _____